

Dokument-Version: BN 104-001e a

1 Purpose

This company standard regulates the marking of organic brake linings with the batch number to ensure the traceability and a recall, if necessary.

2 Scope

This company standard applies to all suppliers of organic brake linings except for linings for cleaning pads and linings for band brakes.

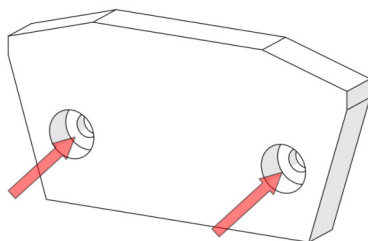
3 Description

Every lining has to be marked with the batch number.

Both drum brake linings and finish-drilled and countersunk disc brake linings have to be marked on the back.

(a) Definition of "front" for finish-drilled disc brake linings:

The side with the countersunk holes.



(b) Definition of "back" for finish-drilled disc brake linings:

The side opposite to the countersunk holes.

The marking must be made by pad printing, by hand with a permanent marker, or by comparable means. It is important that the marking is clearly legible and undetachable. Other methods of marking, e. g. slips of paper on the goods or labeling of the packaging are not permitted.

In the event of any problems with the marking, immediately contact the person in charge indicated on the order of the purchasing department.

The batch number(s) must also be indicated on the delivery note.

This description was created via computer and is valid without a handwritten signature!

Created	Changed	Reviewed	Approved	Page	Document
on: 22.02.2022 by: R.Treude	on: 14.01.2023 by: R.Treude	on: 16.01.2023 by: Hamann	on: 16.01.2023 by: R.Treude	1 of 1	BN 104-001e a